



Dart Aerospace Ltd.
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D5622-7

Job Sheet 182618



Part No: D5622-7

Job Qty: 1 ea

Part Name: Aft Wearshoe



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 8/29/18

Job Tracking No:

Due Date: 8/29/18

Created By: Jesse White

Type: Stock

Description:

Note: DWG D5622 REV.A IPP REV:A NEW ISSUE 18/05/16 JFS VERIFIED BY:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	8/29/18	8/29/18	0.00	0.00	Start Up Waterjet		<i>38</i> 18/08/18
110	Waterjet	1 pcs	8/29/18	8/29/18	0.00	0.06	Waterjet1		<i>38</i> 18/08/18
120	QC	1 pcs	8/29/18	8/29/18	0.00	0.00	QC2 Waterjet-2		<i>38</i> 18/08/18
130	QC	1 pcs	8/29/18	8/29/18	0.00	0.00	QC8-2		<i>38</i> 18/08/18
140	Brake NC	1 pcs	8/29/18	8/29/18	0.12	0.01	Brake NC 1		<i>38</i> 18/08/18
150	QC	1 pcs	8/29/18	8/29/18	0.00	0.00	QC5		<i>38</i> 18/08/18
160	Autoweld 1	1 pcs	8/29/18	8/29/18	0.00	0.03	Automated welding		<i>38</i> 18/08/18
170	QC	1 pcs	8/29/18	8/29/18	0.00	0.00	QC10		<i>38</i> 18/08/18
180	QC	1 pcs	8/29/18	8/29/18	0.00	0.00	QC5		<i>38</i> 18/08/18
190	HandFinish	1 pcs	8/29/18	8/29/18	0.00	0.03	HandFinish4		<i>38</i> 18/08/18
200	QC	1 pcs	8/29/18	8/29/18	0.00	0.00	QC3		<i>38</i> 18/08/18
210	Packaging	1 pcs	8/29/18	8/29/18	0.00	0.00	Packaging3-1		<i>38</i> 18/08/18
220	QC21-SA	1 Ea	8/29/18	8/29/18	0.00	0.00	QC21		<i>38</i> 18/08/18

Part Op 110 - 1-Cut D5622-7F as per Dwg D5622 Dwg Rev: A Prog Rev: A 2-Deburr if necessary
 Descriptions: 160 - ***SEE NOTE 8 FOR SURFACE BUILDUP*** 1- WELD AS PER DWG AND QSI004 4.5 FOR AUTOMATED WELDING USE 8259 HARDCOAT BATCH: _____
 190 - APPLY TEXTURED COATING ON CONCAVE SURFACE AS PER DWG AND QSI BATCH: 138886
 210 - LOCATION : FP001

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S18GA	304/316 .050 Sheet	.1360 sf (.136 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304S18GA	0	254	0



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Container No: S106403



Part: D5622-7

Job No: 182618

Serial No/Batch: S106403

Revision: A

Inspector:

Exp Date:

Instructions: Various STC's

Date: 08/29/18

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2008

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Part Specifications

Specifications could not be found.

Plex 8/29/18 8:58 AM dart.white.jesse

INSPECTION SHEET

Rev	Date	Change	Revised by	Approved
A	14.07.31	New Issue	KJ	